

STANDARDS

and PROCESSES

Spark Furniture

At Spark Furniture we take great pride in our processes and the quality of the products we design and produce.

Here are just a few of the minimum standards we apply to our manufacturing processes.

- Spotted Gum timber battens are rinsed to remove surface dirt, and then washed with deck cleaner to remove stubborn dirt, grease and tannins, allowing the rich, deep colours of the timber to be revealed when oiled.
- Kwila and Blackbutt timber battens, which have higher levels of tannins, undergo extra rinsing to remove surface dirt, washed twice with deck cleaner, and allowed to dry thoroughly prior to oiling.
- Blackbutt timber battens are hand-selected and knots, gum veins, and strong grain features which can cause splitting and checking are cut out of the boards before use.
- To create smooth edges, all cuts on our battens are routed with a slight radius prior to sanding.
- For a refined “furniture” finish, battens are fastened to their frames in concealed locations, so the fixings are not visible, improving the overall aesthetics of the product.
- All of Spark’s mild steel furniture frames are either hot dip galvanized, or zinc plated, adding an important extra layer of protection against rust and corrosion.
- Stainless steel frames and components are often electropolished for a higher level of protection from ‘tea staining’, and to give them a brighter and more refined finish.
- All fasteners are stainless steel.
- Spark work collaboratively with project managers, architects, designers, and subcontractors to maintain clear lines of communication and to establish a relationship of trust.
- All Spark furniture, unless otherwise requested, is designed with gaps between battens that are compliant with entrapment standards.
- Spark has a rigorous material selection standard and use only top grade materials.
- Whenever possible, we design to DDA (Disability Discrimination Act) standards.

In everything we do Spark believes that better cities begin at street level.